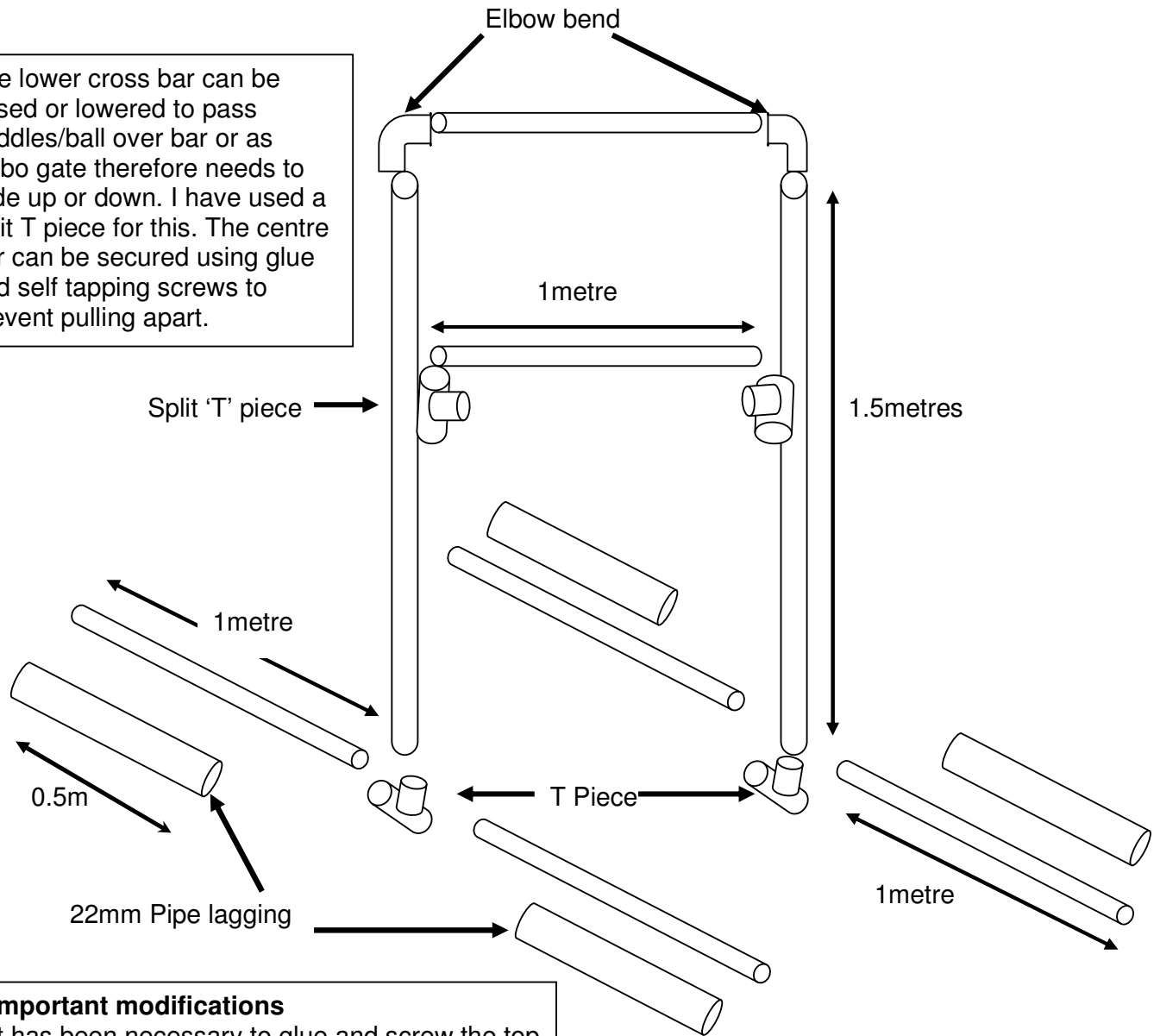


# X Stream Gate construction

The lower cross bar can be raised or lowered to pass paddles/ball over bar or as limbo gate therefore needs to slide up or down. I have used a split T piece for this. The centre bar can be secured using glue and self tapping screws to prevent pulling apart.



## Important modifications

It has been necessary to glue and screw the top 2 elbow joints and the sliding cross piece along with the bottom t pieces to prevent movement.

The middle bar can still slide up or down and the float legs still removable. This system is still transportable on a roof rack or in back of an estate car.

Improvements to idea:

Colour code each gate a different colour for easy identification when coaching.

Fill floating legs and uprights with expanding foam to prevent filling with water.

## Anchoring the Obstacle

A half house brick tied to each leg should be adequate in a still water environment. I am not sure what will happen in high wind conditions.

## Each gate comprises of:

- 9 metres of 40mm plumbing waste pipe
- 4 x 'T' piece joints (2x Cut up middle)
- 2 x elbow bend joints
- 4 x 0.5 metres 22mm pipe lagging

5 x 9metres = 45 m waste pipe

5 x 4 = 20 'T' Pieces

5 x 2 = 10 Elbow joints

5 x 2 = 10m 22mm pipe lagging

Roll of electricians tape